

# PMP-25 PUMP LOAD CONTROL INSTALLATION, SET UP AND ADJUSTMENT



**The Model PMP-25 monitors the true power going to a motor. By sensing power (volts x amps x power factor) rather than just amps, there is much greater sensitivity. For loss of load detection, this means a 10X improvement in performance.**

## MOUNTING

Wiring is done to un-pluggable terminal strips on the rear of the unit.

Three ways to mount:

- On door or raceway – use cutout template
- Panel Mount – use template + optional Bezel Kit (No Charge)
- On wall – on standard outdoor junction box + optional Outlet Box Adapter (No Charge)

## VOLTAGE

120 volts AC is taken from two of the phases. If the motor starter already has a 120-volt control transformer with 10VA of free capacity, it can be used. Otherwise, install a separate transformer. It is okay if the secondary is grounded.

**BE SURE TO NOTE WHICH TWO PHASES SUPPLY THE TRANSFORMER.**

In 120/208V three-phase system, the 120V MUST come from a transformer connected to two of the phases. The 120V phase to ground voltage cannot be used.

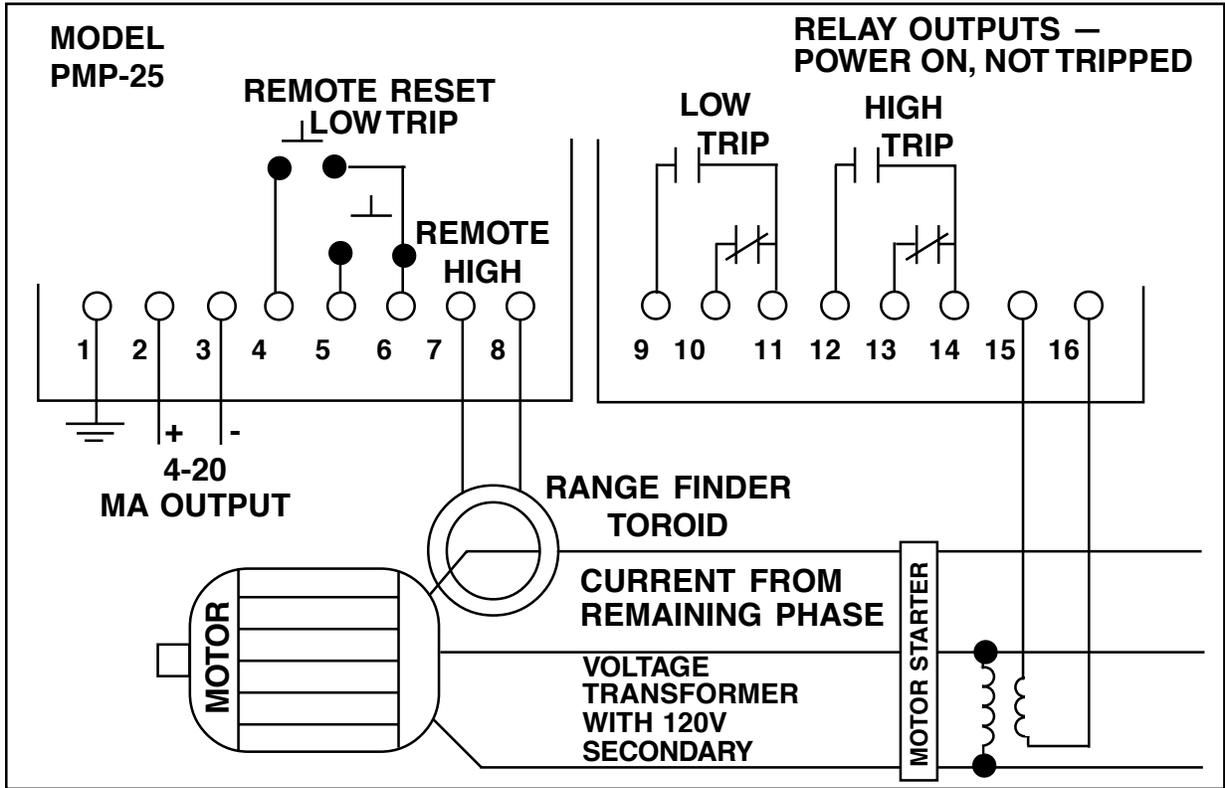
## CURRENT

The current signal is taken from the REMAINING phase. This current sample passes through the Range Finder Toroid.

It is VERY IMPORTANT that the current signal comes from the phase that IS NOT supplying the 120V control transformer. Be extra careful when the machine has reversing starters or multi-speed windings. If a wrong phase is used the control will either:

- Work backwards
- Have reduced sensitivity

If you are using a variable frequency drive, use a different control. Call LOAD CONTROLS, INC. for help.



**FULL SCALE CAPACITY AT 460 VOLTS**

The Range Finder Toroid has six motor size choices. Select one that is equal or larger than your motor. This will leave some headroom.

- For motors less than 5 HP (460 volt), take extra turns.
- For motors greater than 50 HP, use Range Finder Toroid + Current Transformer.

MOTOR SIZE	FULL SCALE CAPACITY	%FULL LOAD	RANGE FINDER SWITCH	TURNS	CURRENT TRANSFORMER
1/2 HP	.6 HP	123	2 ON	8	
1	1.25	123	2 ON	4	
1-1/2	1.65	109	2 ON	3	
2	2.70	134	2 ON	2	
3	3.80	128	3 ON	2	
5	5.50	110	2 ON	1	
7-1/2	8.25	110	3 ON	1	
10	11.0	110	4 ON	1	
15	27.5	183	5 ON	1	
20	27.5	137	5 ON	1	
25	27.5	110	5 ON	1	
30	55.0	183	6 ON	1	
40	55.0	138	6 ON	1	
50	55.0	110	6 ON	1	
60	84.0	140	1 ON	1	100:5
75	84.0	112	1 ON	1	100:5
100	130	130	1 ON	1	150:5
125	130	104	1 ON	1	150:5
150	173	115	1 ON	1	200:5
200	216	108	1 ON	1	250:5
250	260	104	1 ON	1	300:5
300	346	115	1 ON	1	400:5

**MULTIPLIERS**

For nominal voltages other than 460 volts, multiply 460V full scale by:

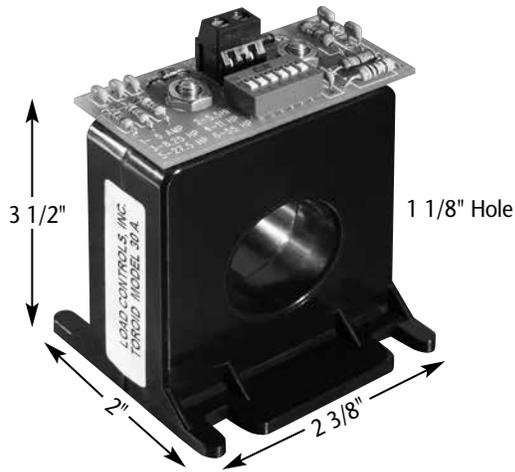
208V = .45  
 230V = .5  
 380V = .83  
 415V = .9  
 575V = 1.25

For Kilowatts multiply Full Scale HP x .746

For motor sizes or capacities not in table:

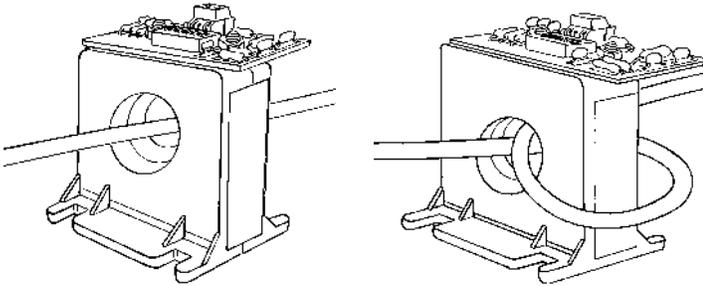
$$\%Full Load = \frac{Full Scale Capacity}{Your Motor Size} \times 100$$

## RANGE FINDER TOROID



### FOR MOTORS LESS THAN 5 HP

Take more "turns" of the leg through the Toroid. Each time the wire passes through the Toroid is a "turn".

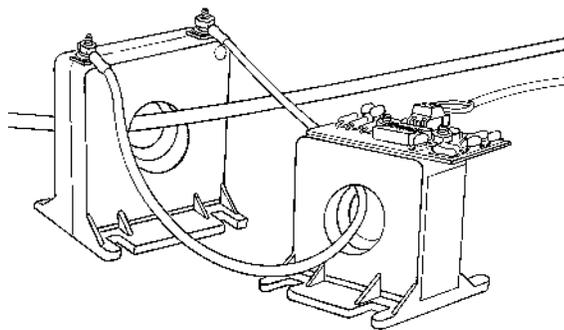


*This is one turn.*

*This is two turns.*

### FOR MOTORS GREATER THAN 50 HP

A Current Transformer is used to reduce the primary current. The 5-amp secondary passes through the Toroid.



*Pass secondary of CT through toroid.*

## CAUTION

**When current is flowing through the primary of the external current transformer, always have a wire between the two brass Terminals on the CT.**

**If they are left open, dangerous and destructive voltages can develop.**

## HOOKING UP THE RESET

Control can be reset three ways:

- Manually with the Reset button on the control.
- Remotely with a remotely located reset button or relay.
- Automatic with a jumper.

Remote Reset-

Momentarily connect Terminal 4 to Terminal 6 for low  
Momentarily connect Terminal 5 to Terminal 6 for high

Automatic Reset-

Jumper Terminal 4 or 5 to Terminal 6

The terminals for Reset generate a small amount of current (8-12 milliamps). To reset, you just need to connect the terminal to the circuit common (Terminal 6).

The switches or relays that you use must be suitable for low current (Gold flashed contacts, Reed Relays, Mercury Switches).

## 4-20 MILLIAMP ANALOG OUTPUT

The Analog Output is directly proportional to Full Scale capacity. It is always active. 500 ohm maximum connected impedance.

Terminal 2	4-20mA	Positive
Terminal 3	4-20mA	Negative

Use twisted pair or in noisy environments, use shielded cable. Ground shield at other end.

Use the Full Scale capacity from the chart to scale external meter, chart recorders or computers.

**THE PMP-25 POWERS THE 4-20MA SIGNAL.  
DON'T USE AN EXTERNAL DC POWER SUPPLY.**

## SPECIFICATIONS PMP-25

### ENCLOSURE

Glass-filled Polycarbonate  
(3 1/4" x 6 1/4" x 2")  
(83 mm x 160 mm x 54 mm)

### ANALOG OUTPUT

4-20mA; powered by the  
PMP-25 500 OHM  
maximum connected impedance

### CAPACITY

To 50 horsepower directly  
through Toroid  
To 500 horsepower with external  
Current Transformer & Toroid

### RESPONSE TIME

500 Milliseconds

### TEMPERATURE

0°C - 55°C

### DIGITAL LOAD DISPLAY

.4" LED 3 Digit

### TIMERS

Start-up - 0-999 seconds  
(16.7 minutes) adjustable  
Low Trip Delay - 0-999 seconds  
(16.7 minutes) adjustable  
High Trip Delay - 0-999 seconds  
(16.7 minutes) adjustable

### RELAY OUTPUTS

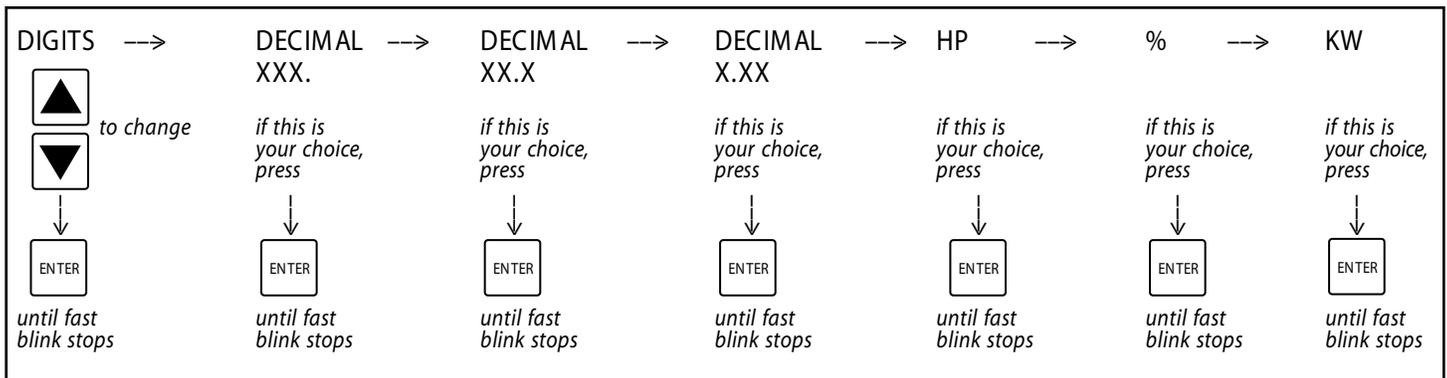
Latch when tripped  
(2) Form C 3 AMP @ 300 VAC or  
1/8 HP @ 240 VAC  
Size 2 starter maximum (directly)

## TO SET FULL SCALE

- After hook-up, find your HP, KW or % from the chart.
- Decide if you want to display HP, % or KW.
- The  cycles through the choices shown below and blinks slowly for each choice. Each press of  moves you to the next choice.

## FRONT PANEL SET-UP TIPS

- 1) None of the settings will be changed until you hold down  and the fast blinking stops.
- 2) Five seconds after you have pressed a button, the control will return to normal operation.
- 3) If you hold down the   digits will continue to change.
- 4) You only need to do  when you install the PMP-25 (or if you change the hook-up).



## ADJUSTMENTS

SET POINT - HIGH: The HIGH relay will switch when the load is above the HIGH.

SET POINT - LOW: The LOW relay will switch when the load is below the LOW.

## Start-up Timer

The Start-up Timer bypasses the Control during motor start-up to avoid false trips because of current inrush. For convenience, the TIMING BEGINS WHEN THE MOTOR STARTS. The Start-up LED stays lit until the start-up period is over.

The start-up time should be:

- Long enough so that the load has stabilized.

## Delay Timers

To avoid nuisance trips from short overloads, Delay Timers bypass the Control for the selected time. The relays won't trip until the time is exceeded. If the trip condition goes away before the time is up, the timer resets to zero.

- Start with minimum Delay. If you are getting trips where you don't want them, increase the Delay Time.

## TO VIEW AND CHANGE THE SET POINTS AND DELAY TIMES

 cycles through the choices. The LED for each choice will turn ON.

To change a setting, use



Press ENTER until quick blinking stops to store your new choice.

After 5 seconds if you haven't pressed any buttons, control will return to normal operation.

## ADJUSTMENT TIPS FOR CENTRIFUGAL PUMPS

From Pump Curves

Use the recommended minimum and maximum flows and horsepower for your initial set points.

—OR—

## Actual Operation

Low Trip - Run the pump with the OUTLET valves closed. This is the minimum flow. Set the low trip about here.

High Trip - Run the pump with all valves wide open. This is the maximum flow. Set the high trip about here.

- Make adjustments if you get nuisance trips

